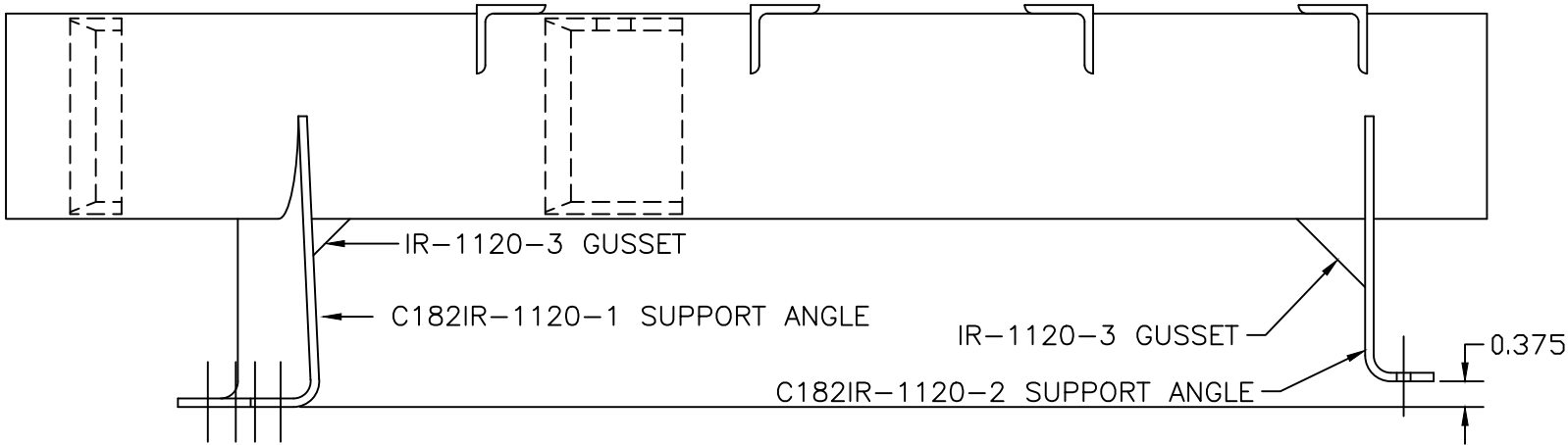
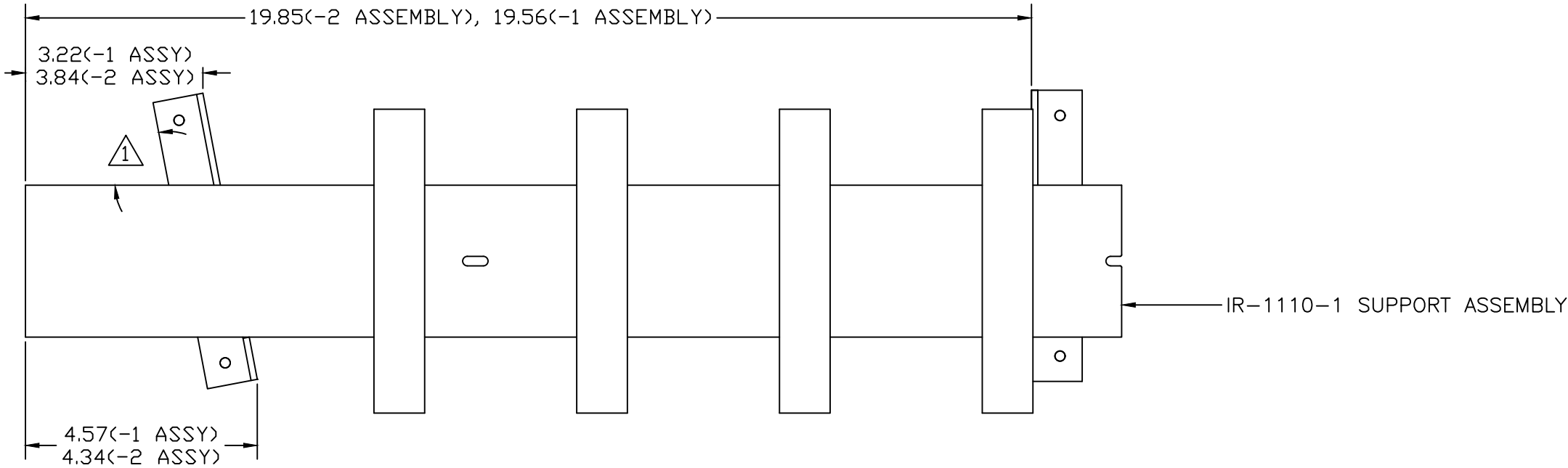


WELD PER EPS-1003 CLASS C
FINISH: BLACK POLYURETHANE POWDER COAT HB FULLER CO. IF-2723
ALT: BLACK ANODIZE PER MIL-A-8625 TYPE 2. CLASS 2, FLAT BLACK ENAMEL
SURFACE FINISH ¹²⁵✓

1 79° (REF) FOR -1 ASSEMBLY, 85° (REF) FOR -2 ASSEMBLY

SHEET	REV	ECO	DATE	DESCRIPTION	BY	APR	CHK
1	A		11/03/2000	ADDED 0.375 DIM, UPDATED FORMAT	MR	MR	LS
1	B		07/23/2002	ANGLE OF OUTER SUPPORT FOR -2 ASSEMBLY 85° WAS 76° (SEE NOTE 1)	GP	GP	LS
1	C		10/26/2012	ADDED SHT 2 & -3 ASSEMBLY	DGW		



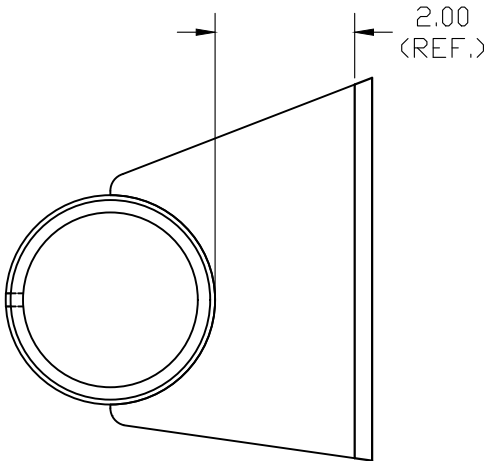
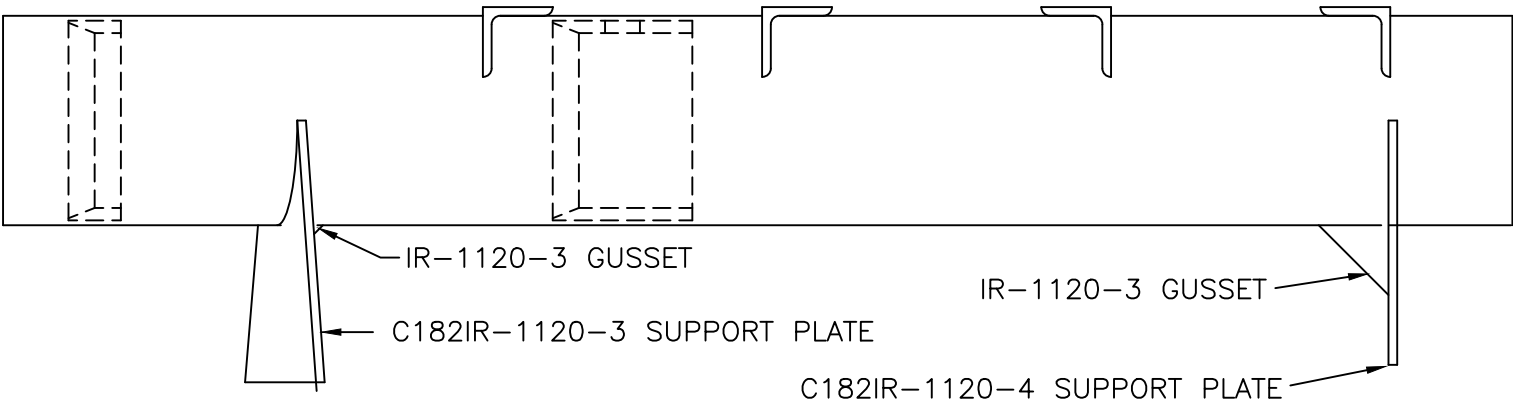
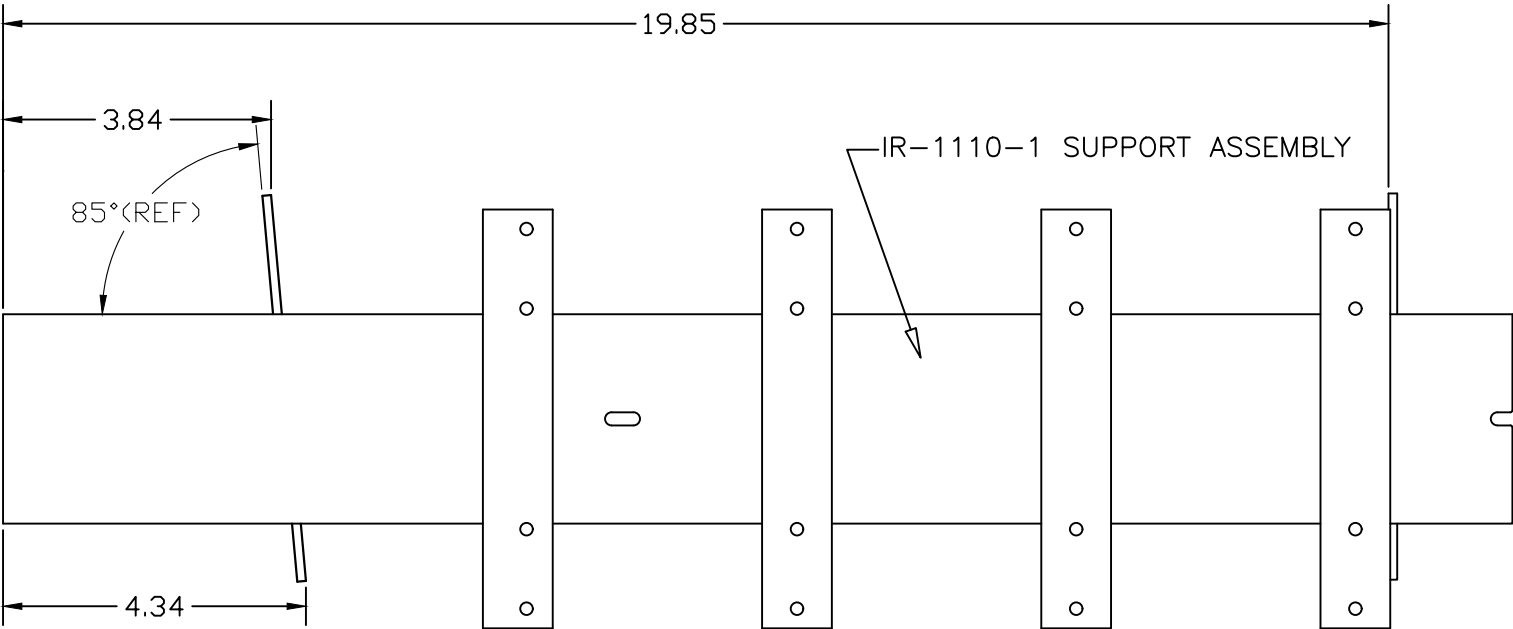
-1/-2 ASSEMBLIES
(NOTE ORIENTATION)

2	2	IR-1120-3	GUSSET		
1	1	IR-1110-1	SUPPORT ASSEMBLY		
1	1	C182IR-1120-2	SUPPORT ANGLE		
1	1	C182IR-1120-1	SUPPORT ANGLE		
-2	-1	ASSY	ASSY	PART NUMBER	DESCRIPTION
				MATERIAL	SPECIFICATION
QTY.	QTY.	Paravion® Inc. Technology		TITLE SUPPORT ASSEMBLY	
		DIMENSIONS IN INCHES		DRAWING NO. C182IR-1020	
		TOLERANCES EXCEPT WHERE NOTED:		DRAWN BY RHSM	APRVD BY REB
		.X = ± .1 .XX = ± .05 .XXX = ± .010		CHK'D BY LS	DATE 03/12/97
		ANGLES = ± 1°		ECO	REV C
				DO NOT SCALE DRAWING	
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				SHEET 1 OF 2	

BREAK ALL SHARP EDGES

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WELD PER EPS-1003 CLASS C
FINISH: BLACK POLYURETHANE POWDER COAT HB FULLER CO. IF-2723
ALT: BLACK ANODIZE PER MIL-A-8625 TYPE 2. CLASS 2, FLAT BLACK ENAMEL



-3 ASSEMBLY
(NOTE ORIENTATION)

	2	IR-1120-3	GUSSET		
	1	IR-1110-1	SUPPORT ASSEMBLY		
	1	C182IR-1120-4	SUPPORT PLATE		
	1	C182IR-1120-3	SUPPORT PLATE		
	-3 ASSY	PART NUMBER	DESCRIPTION	MATERIAL	SPECIFICATION
QTY.	QTY.	Paravion® Technology Inc.		TITLE SUPPORT ASSEMBLY	
		DIMENSIONS IN INCHES		DRAWING NO. C182IR-1020	
		TOLERANCES EXCEPT WHERE NOTED:		DRAWN BY RHS	APRVD. BY REB
		.X = ± .1		CHK'D BY LS	DATE 03/12/97
		.XX = ± .05		REV C	
		.XXX = ± .010		ECO	
		ANGLES = ± 1°		DO NOT SCALE DRAWING	
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				SHEET 2 OF 2	

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